## THE SPECIALTY MFG. CO.

5858 Centerville Road St. Paul, MN 55127 www.specialtymfg.com

# 427 Series Check Valve



#### **Design Considerations**

The 427 Series Check Valve design promotes multiple configurations to fit the exact end use application. The 427 Series Check Valve incorporates a plastic poppet that seals on a quad ring. The 427 Check poppet option works best in applications that see consistent working pressure at the high end of the Maximum Operating Pressure range. Gray PVC with 1 psi stainless spring is the standard configuration. Nylon, PVDF (Kynar®) and Glass Filled Polypropylene are available for chemical resistance applications. MakroBland is an NSF Standard 51 Approved Material. Hastelloy is a superior chemically resistant spring material.





### **Specifications:**

Material Option	Gray PVC (Standard), White PVC, Black Polypropylene, White Polypropylene, Black Nylon, White Nylon, MakroBlend, Black PVDF (Kynar®)		
Seal Option	Buna-N, Ethylene Propylene, Fluorelastomer (Viton®)		
End Options	1/8, 1/4 Male and Female NPT 1/4, 3/8 SMC Push-To-Connect 1/8, 1/4, 5/16, 3/8, 1/2 Hose Barb 3/8 BIB (Smooth Barb) 1/8, 1/4 JACO		
Cracking Pressure	302 Stainless – 1/3 psi, 1 psi (Standard), 1.5, 3, 5, 7, 10, 12 psi or No Spring, Hastelloy Spring - 1/3, 1, 3, 5, 12 psi		
Maximum Operating Pressure	125 psi		
Maximum Operating Temperature	140°F		
Seat Area Open Diameter	.250		

#### Example of how to order:

Body Material	Inlet End	Outlet End	Seal	Spring
PVC	1/4 MNPT	1/4 FNPT	Buna-N	3 psi

The flow arrow on the body will point from Inlet to Outlet. Part Numbers are a description of the valve as read left to right, Inlet to Outlet.

Example: PVC 427-4M4F-B, #3 = 1/4 MNPT x 1/4 FNPT Outlet